



Prepared according to 29CFR 1910.1200.

1	Chemical Product and Company Identification
<p><i>Dekker Vacuum Technologies, Inc.</i> <i>935 South Woodland Avenue</i> <i>Michigan City, IN 46360-5672</i> <i>(219)861-0661</i></p>	
Product Trade Name	DURATEX SYN 68 - (QT) 5210-0002-002, (GAL) 5210-0010-002, (5 GAL) 5210-0050-002
CAS Number	Not applicable for mixtures.
Synonyms	None.
Generic Chemical Name	Mixture.
Product Type	Multipurpose.
2	Hazards Identification
Appearance	Clear to yellow liquid.
Odor	Mild
Principal Hazards	This material has no known health hazards. See Section 11 for complete health hazard information.
3	Composition/Information on Ingredients
Hazardous Ingredients	This material has no known hazards under applicable laws.
4	First Aid Measures
Eyes	Flush with water at least 30 minutes. Get medical attention if eye irritation develops or persists.
Skin	Wash with soap and water. Get medical attention if irritation develops. Launder contaminated clothing before reuse.
Inhalation	Remove exposed person to fresh air if adverse effects are observed.
Oral	DO NOT INDUCE VOMITING. Get immediate medical attention.
Additional Information	Note to physician: Treat symptomatically.
5	Fire Fighting Measures
Flash Point	>= 268 °C, 514.9 °F ASTM D 92 (Minimum)
Extinguishing Media	CO2, dry chemical, or foam, water spray, water fog. Water can be used to cool and protect exposed material.
Firefighting Procedures	Recommend wearing self-contained breathing apparatus. Do not direct a solid stream of water on spilled material. Use flooding amounts of water as a fog. Use water to cool containers exposed to fire. A solid stream of water will spread the burning material. Material creates a special hazard because it floats on water. Do not release chemically contaminated water into drains, soil or surface water.
Un	Accidental Release Measures
Spill Procedures	Evacuate all non-essential personnel. Only trained personnel should be permitted in area. Personal Protective Equipment must be worn, see Personal Protection Section for PPE recommendations. Take precautions to avoid release to the environment. Eliminate all sources of heat, sparks, pilot lights, static electricity and open flames. Ventilate area if spilled in confined space or other poorly ventilated areas. Shut off leak if without risk. Prevent entry into sewers and waterways, dispose of in accordance with all federal, state and local environmental regulation. Material on floors may be slippery. Small spills: contain spilled material. Transfer to secure containers. Where necessary collect using absorbent media. Larger spills: stop spill and dike area to prevent spreading, pump liquid to salvage tank. remaining liquid may be taken up on sand, clay, earth, floor absorbent or other absorbent material and shoveled into containers. Place in metal containers for recovery or disposal. Wash spill area with soap and water. Pump any free liquid into an appropriate closed container. Check under Transportation and Labeling (DOT/CERCLA) and Other Regulatory Information Section (SARA) for hazardous substances to determine regulatory reporting requirements for spills.
7	Handling and Storage
Pumping Temperature	Not determined.
Maximum Handling Temperature	Not determined.
Handling Procedures	Keep away from ignition sources such as heat, sparks and open flame. No smoking. Use with adequate ventilation. Open container in a well ventilated area. Avoid breathing vapors. Keep containers closed when not in use. Do not discharge into drains or the environment, dispose to an authorized waste collection point. Use appropriate containment to avoid environmental contamination. Avoid prolonged exposure to heat and air. Avoid eye contact. Avoid repeated or prolonged skin contact. When handling, do not eat, drink, or smoke. Avoid drinking, tasting, swallowing or ingesting this product. Avoid breathing dust, fume, gas, mist, vapors or spray. Avoid inhalation of dust, aerosol, mist, spray, fume, or vapor. Use with appropriate and adequate ventilation. Avoid contact with eyes, skin and clothing. Ground / bond container and receiving equipment. Use grounding and bonding connection when transferring material to prevent static discharge, fire and explosion. Use spark-resistant tools. All equipment should be grounded to prevent static discharges, and vented to

provide for potential energy release. Do not breathe thermal decomposition products. Wash thoroughly after handling. Launder contaminated clothing before reuse. Do not reuse empty containers. Empty containers retain material residue. Do not cut, weld, braze, solder, drill, grind or expose containers to heat, flame, spark or other sources of ignition. Dispose of packaging or containers in accordance with local, regional, national and international regulations.

Maximum Storage Temperature

Not determined.

Storage Procedures

Keep material away from heat, sparks, pilot lights, static electricity and open flame. Store separately from oxidizers. Store in a cool, dry, well-ventilated area. Do not store in direct sunlight. Store separately from incompatible materials. Store in containers made of same material as original container. Store container tightly closed in well-ventilated place. Store in dry, well ventilated place away from sources of heat and direct sunlight. Do not store in open, unlabeled or mislabeled containers. See section 10 for incompatible materials.

Maximum Loading Temperature

Not determined.

8	Exposure Controls/Personal Protection
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Exposure Limits

None established

Other Exposure Limits

Contains mineral oil. Under conditions which may generate mists, observe the OSHA PEL of 5 mg per cubic meter, ACGIH TWA of 5 mg per cubic meter.

Engineering Controls

Use with adequate ventilation.

Gloves Procedures

Nitrile.

Eye Protection

Safety Glasses.

Respiratory Protection

Use NIOSH/MSHA approved respirator with a combination organic vapor and high efficiency filter cartridge if recommended exposure limit is exceeded. Use self-contained breathing apparatus for entry into confined space, for other poorly ventilated areas and for large spill clean-up sites.

Clothing Recommendation

Long sleeve shirt is recommended. Launder contaminated clothing before reuse.

9	Physical and Chemical Properties
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Flash Point

≥ 268 °C, 514.9 °F ASTM D 92 (Minimum)

Upper Flammable Limit

Not determined.

Lower Flammable Limit

Not determined.

Autoignition Point

Not determined.

Explosion Data

Material does not have explosive properties.

Vapor Pressure

Not determined.

pH

Not determined.

Specific Gravity

0.84 (20 °C)

Bulk Density

7 Lb/gal, 0.84 Kg/L

Water Solubility

Insoluble.

Percent Solid

Not determined.

Percent Volatile

Not determined.

Volatile Organic Compound

Not determined.

Vapor Density

Not determined.

Evaporation Rate

Not determined.

Odor

Mild

Appearance

Clear to yellow liquid.

Viscosity

64.4 Centistokes (40 °C)
10.2 Centistokes (100 °C)

Odor Threshold

Not determined.

Boiling Point

Not determined.

Pour Point Temperature

Not determined.

Melting / Freezing Point

Not determined

The above data are typical values and do not constitute a specification. Vapor pressure data are calculated unless otherwise noted.

10	Stability and Reactivity
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Stability

Material is normally stable at moderately elevated temperatures and pressures.

Decomposition Temperature

Not determined.

Incompatibility

Oxidizing agents.

Polymerization

Will not occur.

Thermal Decomposition

Smoke, carbon monoxide, carbon dioxide, aldehydes and other products of incomplete combustion.

Conditions to Avoid

Not determined.

11	Toxicological Information
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-- ACUTE EXPOSURE --

Eye Irritation	May cause eye irritation. Does not meet Canadian D2B or EU R36 criteria Based on data from components or similar materials.
Skin Irritation	May cause slight skin irritation. Does not meet Canadian D2B or EU R38 criteria. Based on data from similar materials. Prolonged or repeated skin contact as from clothing wet with material may cause dermatitis. Symptoms may include redness, edema, drying, and cracking of the skin.
Respiratory Irritation	If material is misted or if vapors are generated from heating, exposure may cause irritation of mucous membranes and the upper respiratory tract. Based on data from components or similar materials.
Dermal Toxicity	The LD50 in rabbits is > 2000 mg/Kg. Based on data from components or similar materials.
Inhalation Toxicity	No data available to indicate product or components may be a toxic inhalation hazard.
Oral Toxicity	The LD50 in rats is > 10,000 mg/Kg. Based on data from components or similar materials.
Dermal Sensitization	No data available to indicate product or components may be a skin sensitizer.
Inhalation Sensitization	No data available to indicate product or components may be respiratory sensitizers.

-- CHRONIC EXPOSURE --

Chronic Toxicity	Daily administration in the diet of rats produced some toxic effects at levels as low as 1500 ppm. In dogs, no discernable toxic effects at 1500 ppm were reported. High levels of this material in the diet caused degenerative changes in the liver, kidney, adrenal medulla, and thyroid of rats and a decrease in blood prothrombin content in rats and dogs.
Carcinogenicity	This product contains mineral oils which are considered to be severely refined and not considered to be carcinogenic under IARC. All of the oils in this product have been demonstrated to contain less than 3% extractables by the IP 346 test.
Mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Reproductive Toxicity	No data available to indicate either product or components present at greater than 0.1% that may cause reproductive toxicity.
Teratogenicity	No data available to indicate product or any components contained at greater than 0.1% may cause birth defects.

-- ADDITIONAL INFORMATION --

Other	No other health hazards known.
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12	Ecological Information
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-- ENVIRONMENTAL TOXICITY --

Freshwater Fish Toxicity	Not determined.
Freshwater Invertebrates Toxicity	Not determined.
Algal Inhibition	Not determined..
Saltwater Fish Toxicity	Not determined.
Saltwater Invertebrates Toxicity	Not determined.
Bacteria Toxicity	Not determined.
Miscellaneous Toxicity	Not determined.

-- ENVIRONMENTAL FATE --

Biodegradation	Adequate data is not available to estimate the biodegradation potential of this material.
Bioaccumulation	Less than 1.0% of the components potentially bioconcentrate, based on octanol/water coefficients.
Soil Mobility	Not determined.

13	Disposal Considerations
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Waste Disposal	This material, if discarded, is not a hazardous waste under RCRA Regulation 40 CFR 261. Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations.
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14	Transport Information
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ICAO/IATA I	Not regulated.
ICAO/IATA II	Not regulated.
IMDG	Not regulated.
IMDG EMS Fire	Not applicable.
IMDG EMS Spill	Not applicable.
IMDG MFAG	Not applicable.
MARPOL Annex II	Not determined.
USCG Compatibility	Not determined.
U.S. DOT Bulk	Not regulated.
DOT NAERG	Not applicable.
U.S. DOT (Intermediate)	Not regulated.
U.S. DOT Intermediate NAERG	Not applicable.
U.S. DOT Non-Bulk	Not regulated.

U.S. DOT Non-Bulk NAERG Not applicable.
 Canada Not regulated.
 Mexico Not regulated.
 Bulk Quantity 85000 KG, 187391 lbs.
 Intermediate Quantity 11000 KG, 24251 lbs.
 Non-Bulk Quantity 400 KG, 882 lbs.

Review classification requirements before shipping materials at elevated temperatures.

15	Regulatory Information
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-- Global Chemical Inventories --

USA All components of this material are on the US TSCA Inventory or are exempt.

Other TSCA Reg. None known.

Japan All components are in compliance with the Chemical Substances Control Law of Japan.

Australia All components are in compliance with chemical notification requirements in Australia.

New Zealand All components are in compliance with chemical notification requirements in New Zealand.

Canada All components are in compliance with the Canadian Environmental Protection Act and are present on the Domestic Substances List.

Switzerland All components are in compliance with the Environmentally Hazardous Substances Ordinance in Switzerland.

Korea All components are in compliance in Korea.

Philippines All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

SARA 311 Classifications

Acute Hazard	No
Chronic Hazard	No
Fire Hazard	No
Reactivity Hazard	No

China All components of this product are listed on the Inventory of Existing Chemical Substances in China.

Taiwan All components of this product are listed on the Taiwan inventory.

-- Other U.S. Federal Regulations --

SARA Ext. Haz. Subst. This product does not contain greater than 1.0% of any chemical substance on the SARA Extremely Hazardous Substances list.

SARA Section 313 This product does not contain greater than 1.0% (greater than 0.1% for carcinogenic substance) of any chemical substances listed under SARA Section 313.

CERCLA Hazardous Substances None known.

-- State Regulations --

Cal. Prop. 65 This product does not intentionally contain any chemicals known by the State of California to cause cancer and/or birth defects. Moreover, we do not routinely analyze its products for impurities which may be such chemicals.

-- Product Registrations --

U.S. Fuel Registration Not applicable.

Finnish Registration Number Not Registered

Swedish Registration Number Not Registered

Norwegian Registration Number Not Registered

Danish Registration Number Not Registered

Swiss Registration Number Not Registered

Italian Registration Number Not Registered

-- Other / International --

Miscellaneous Regulatory Information Not determined.

16	Other Information			
US NFPA Codes	Health	Fire	Reactivity	Special
	1	1	0	N/E
	(N/E) - None established			
HMIS Codes	Health	Fire	Reactivity	
	0	1	0	

Precautionary Labels

May cause eye irritation. May cause skin irritation.

Revision Indicators

All: Reformat to SDS Requirements 11 May 2015

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