INLET FILTER
Located on the inlet of the vacuum pump (typically 5 microns) to prevent particulate from getting into the pump air stream and/or seal fluid.

VACUUM RELIEF VALVE
Protects pump from reaching too deep of a vacuum, resulting in cavitating and/or hydraulic knock, potentially damaging the pump over time.

EXHAUST DRIP LEG
Piped to the discharge of the system to help scavenge oil carryover back into unit.

SPIN-ON OIL FILTER
Prevents foreign particulate that enters the pump from causing a blockage or restriction in the heat exchanger, resulting in overheating issues.